

FIG. 1

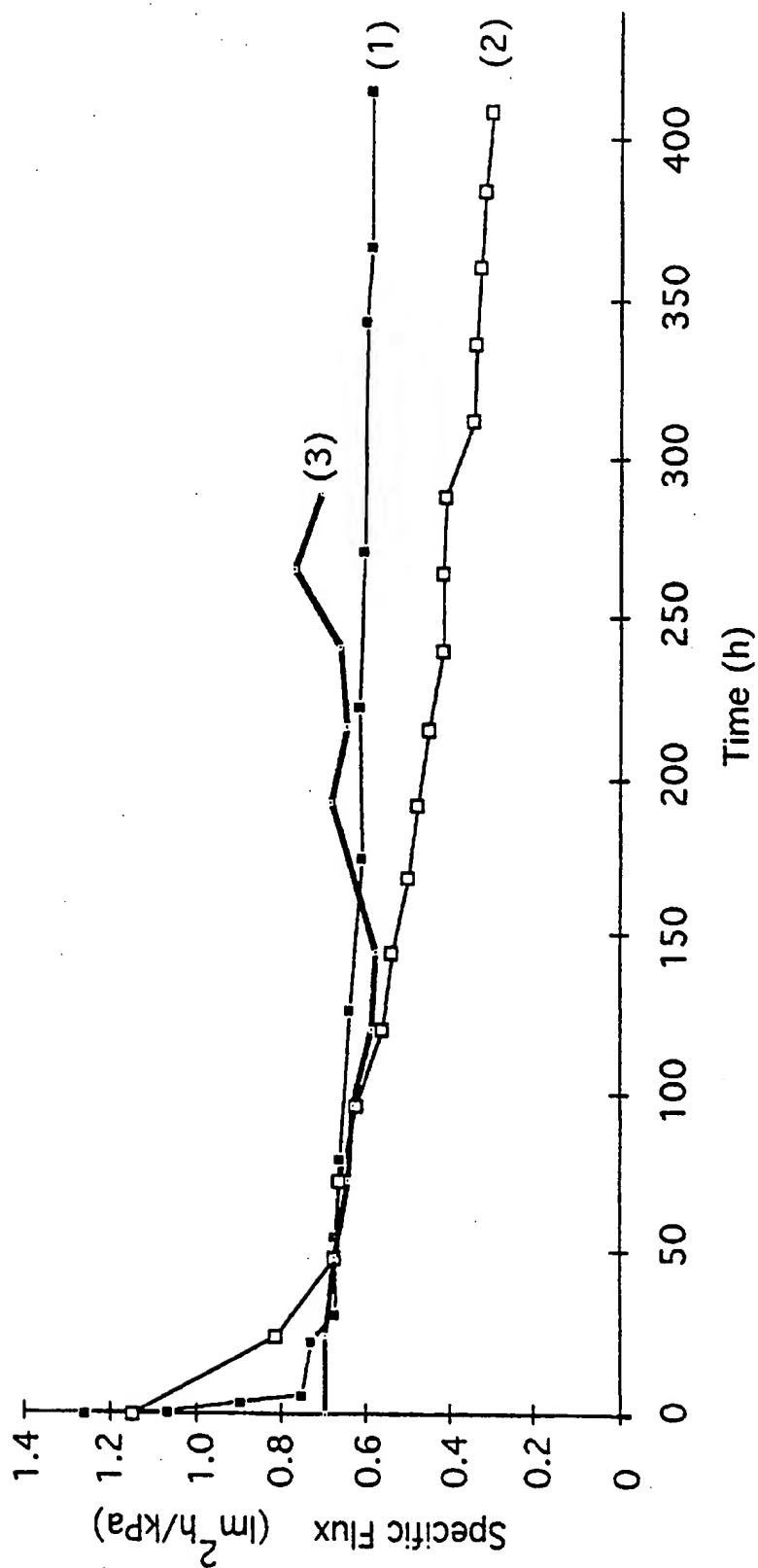


Figure 1

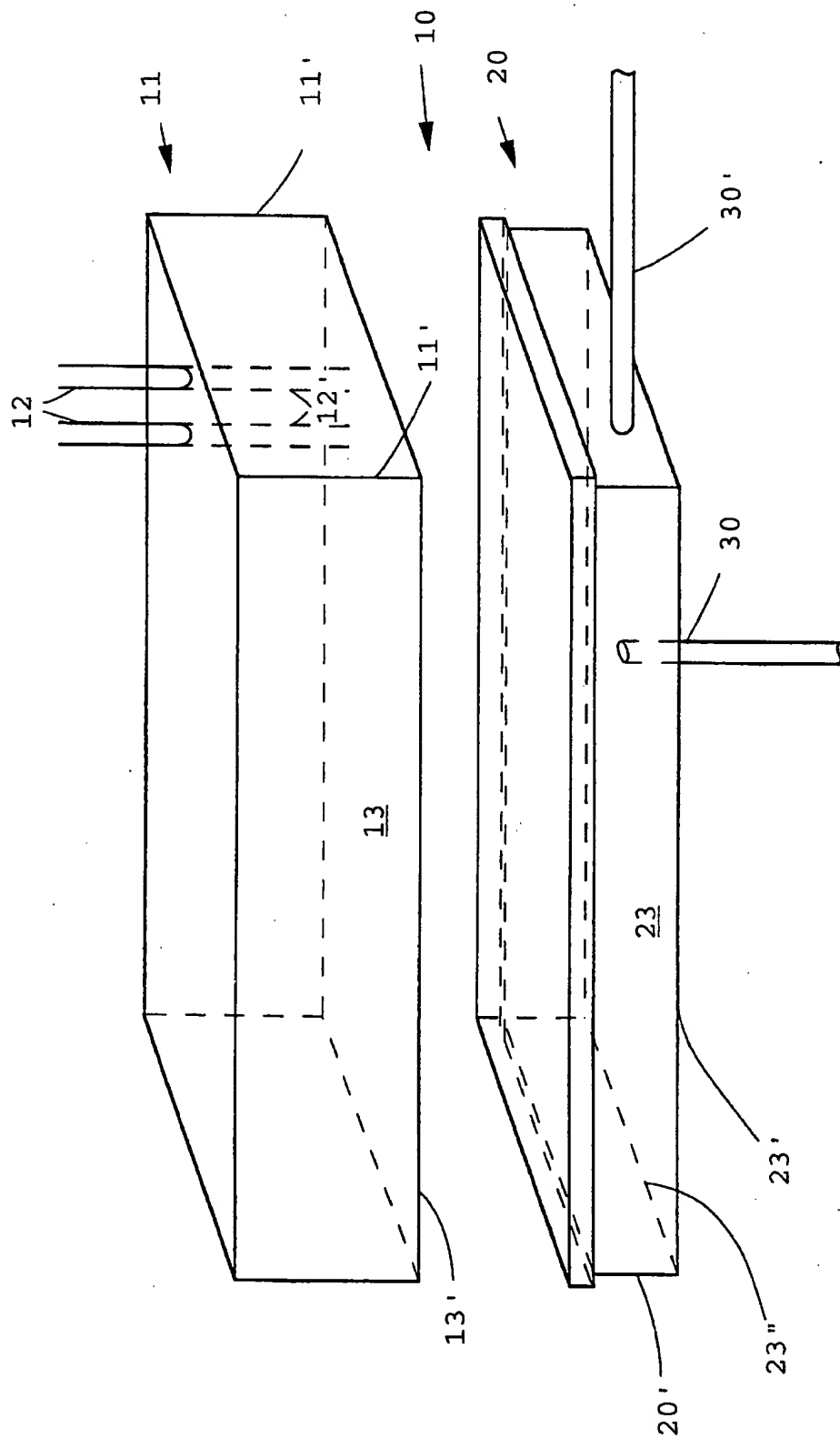


FIG. 2

FIG. 2 OF 12

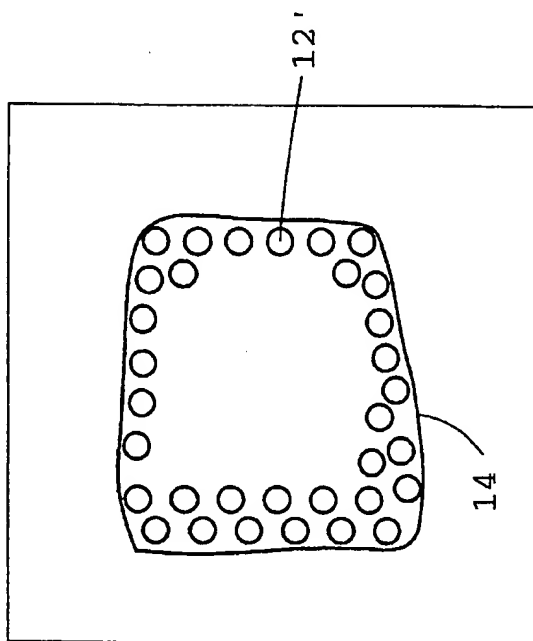


FIG. 2B

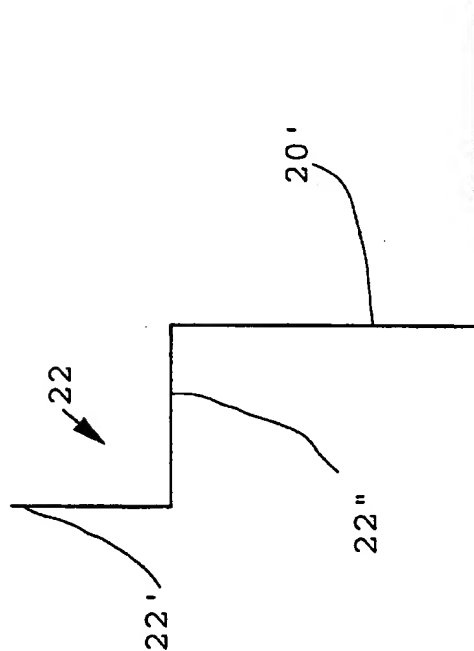


FIG. 2A

FIG. 2A

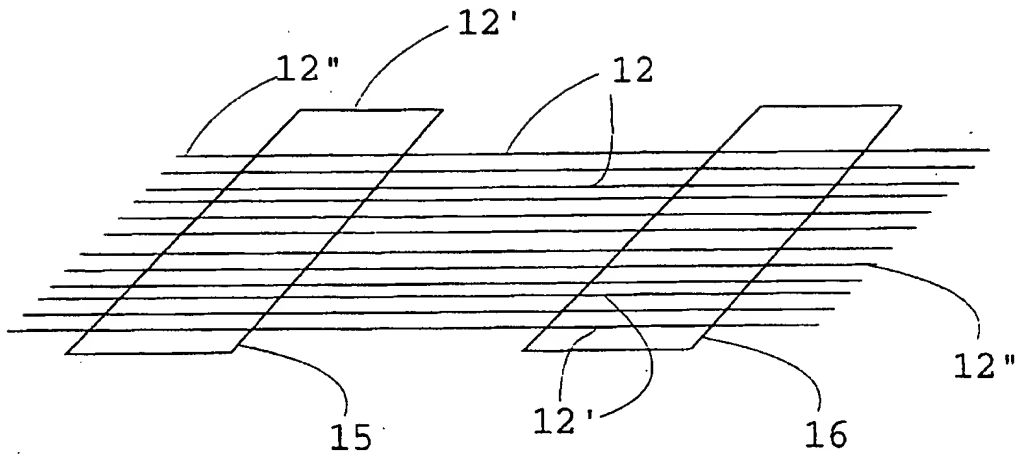


FIG. 3

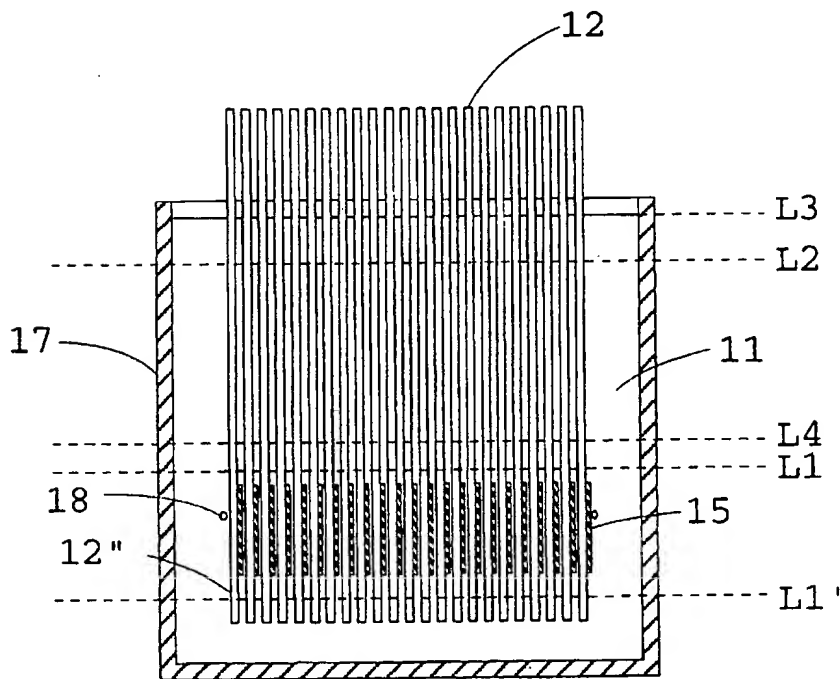


FIG. 4

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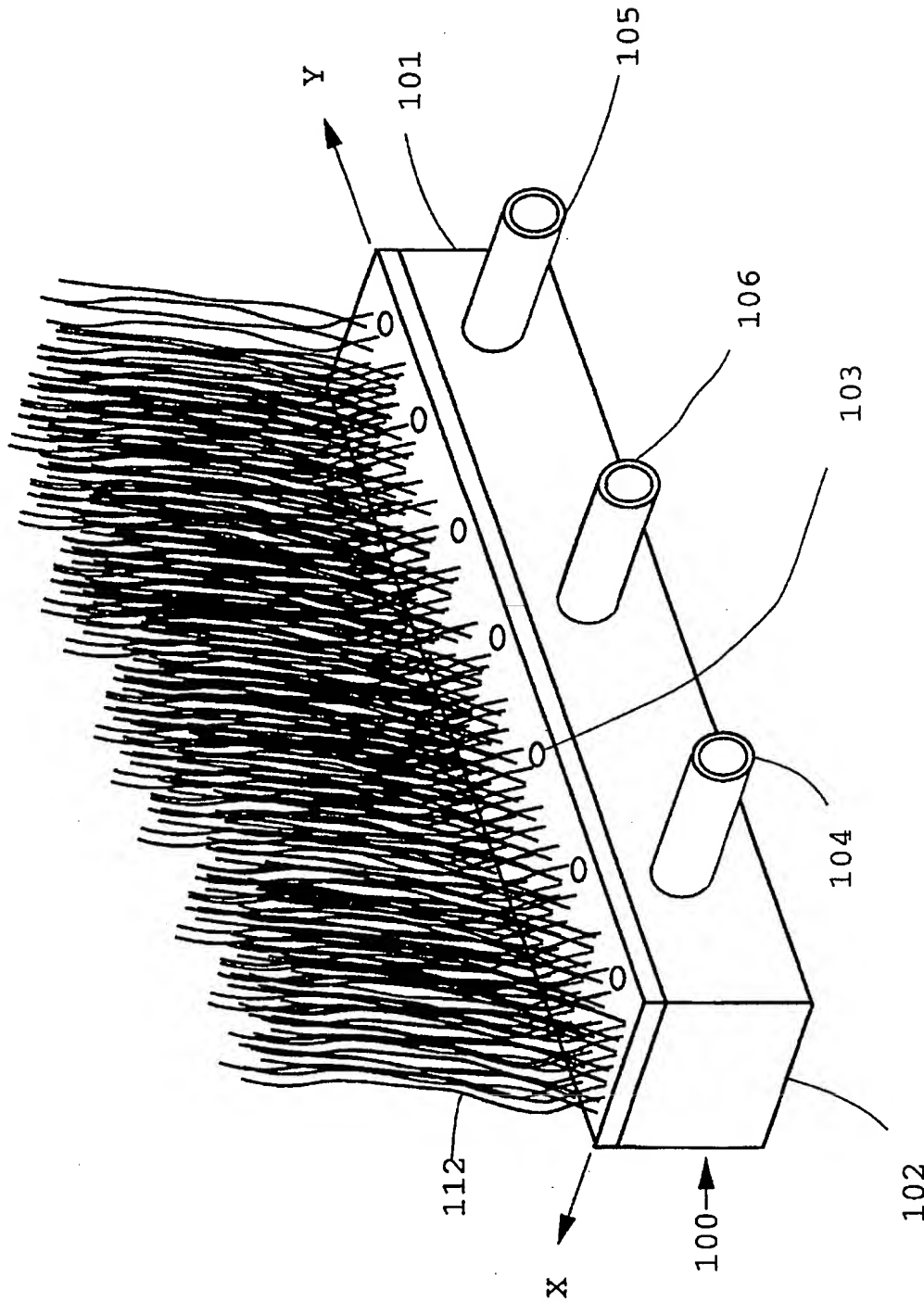


FIG. 5

FIG. 5

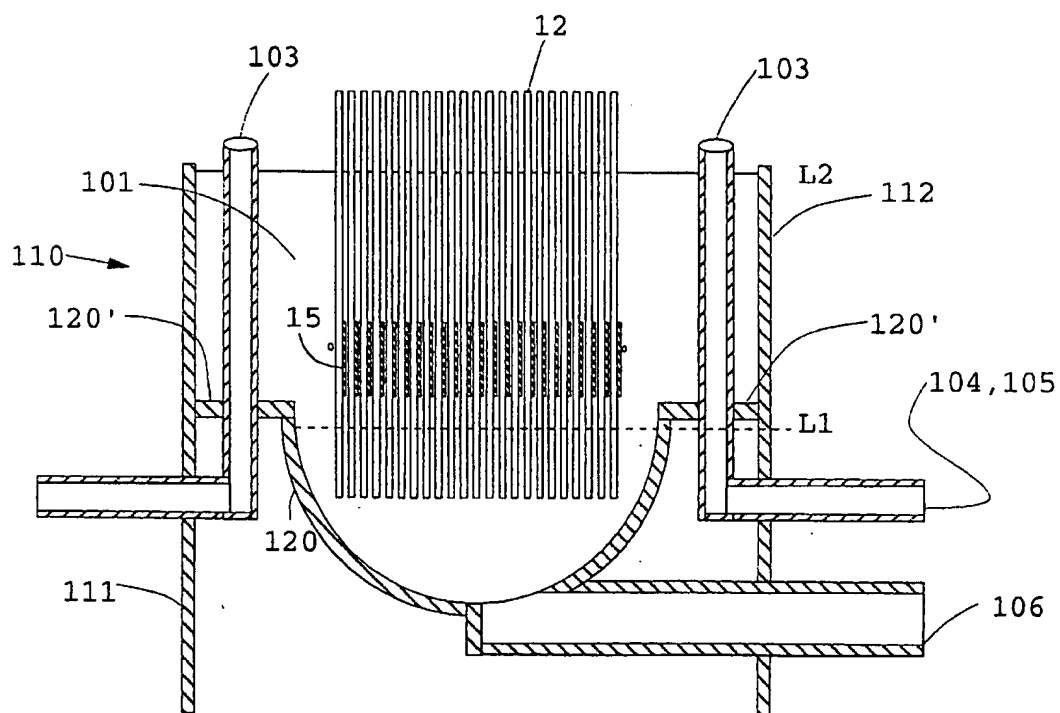


FIG. 6

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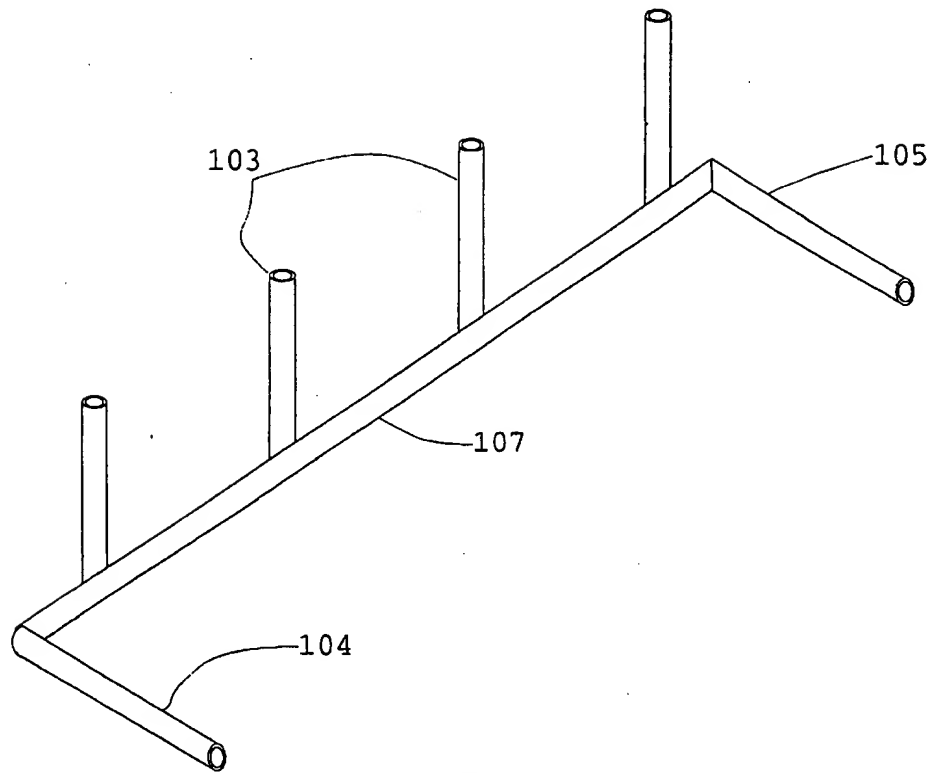


FIG. 7A

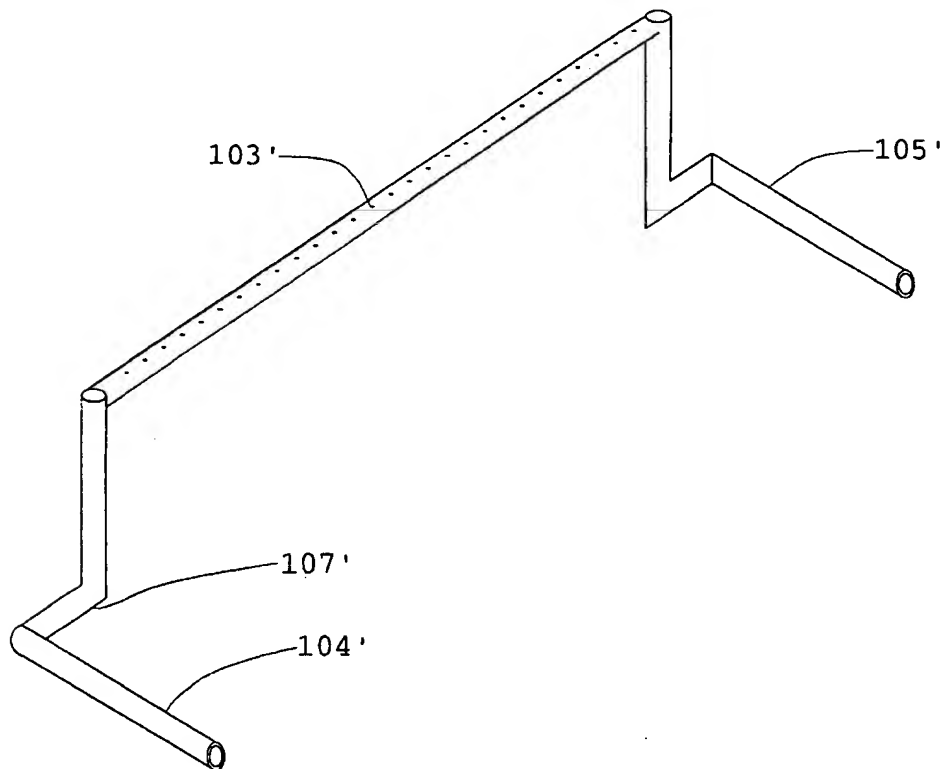


FIG. 7B

FIG. 7A

FIG. 8

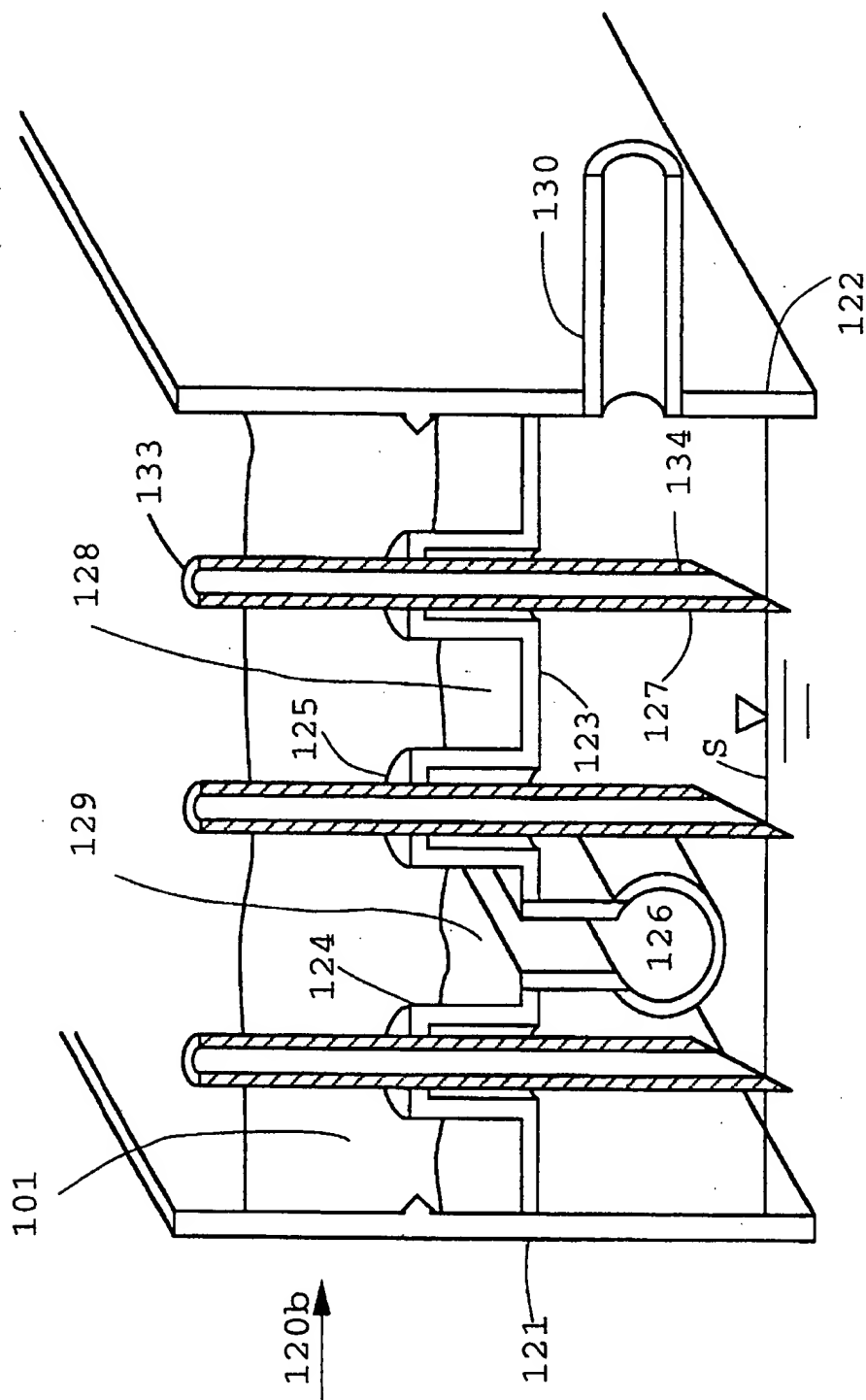
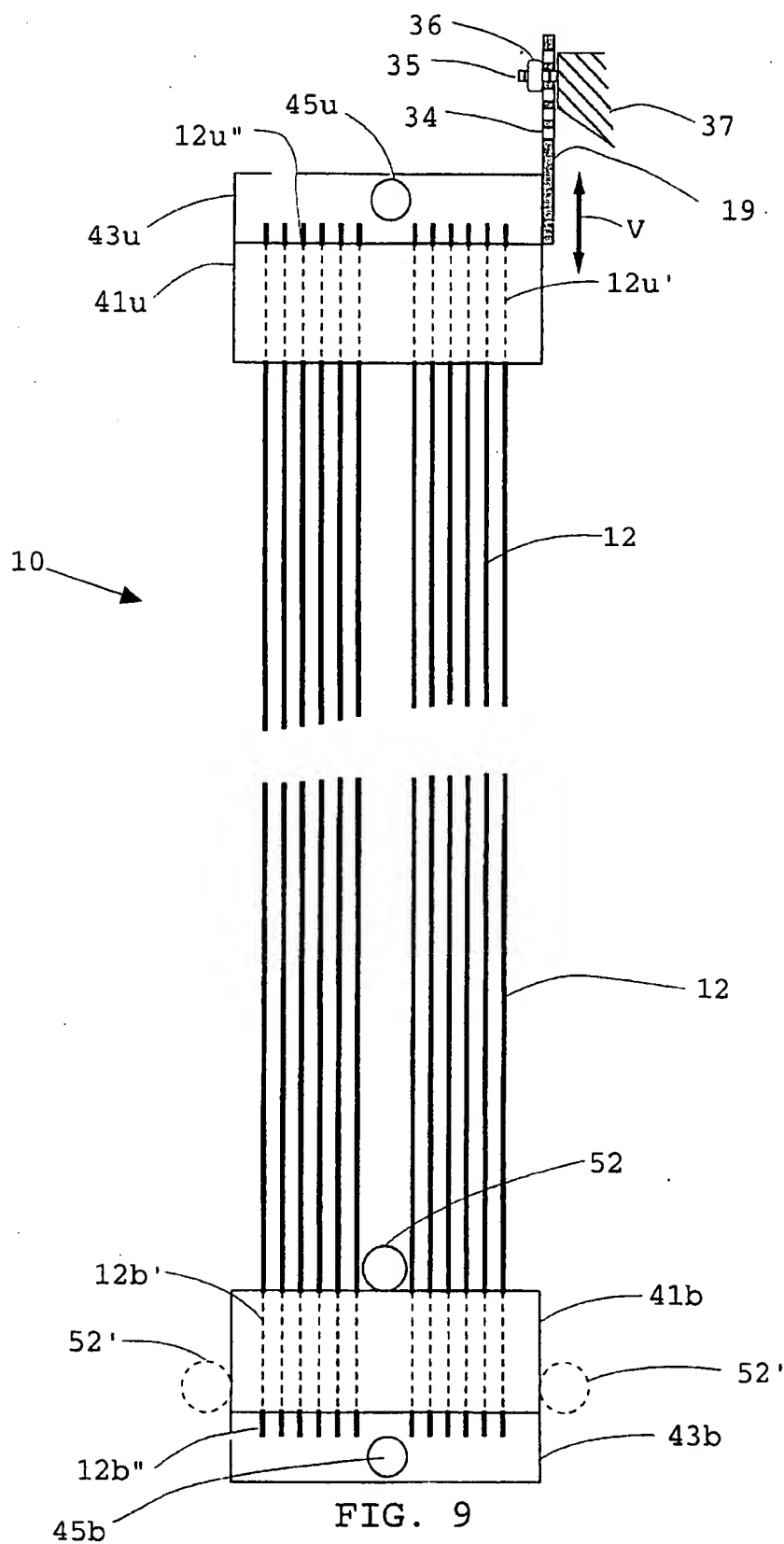


FIG. 8





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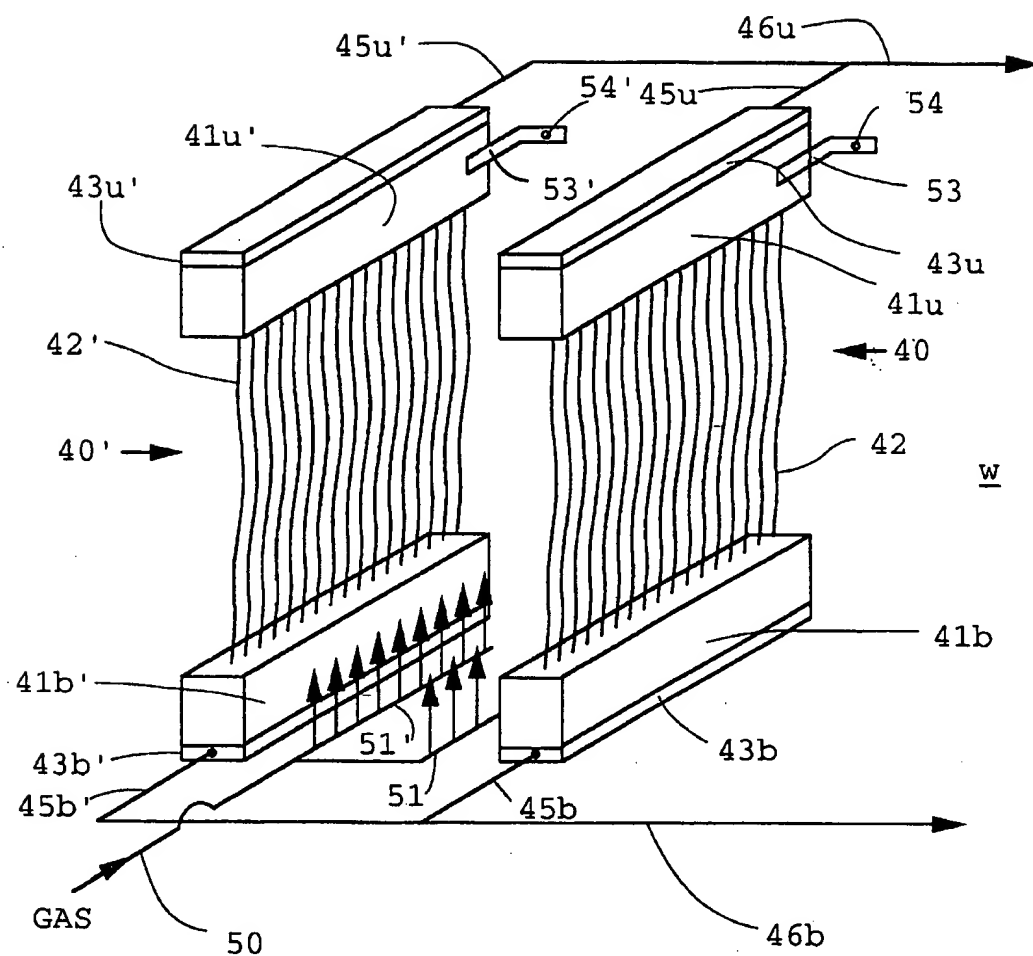


FIG. 10

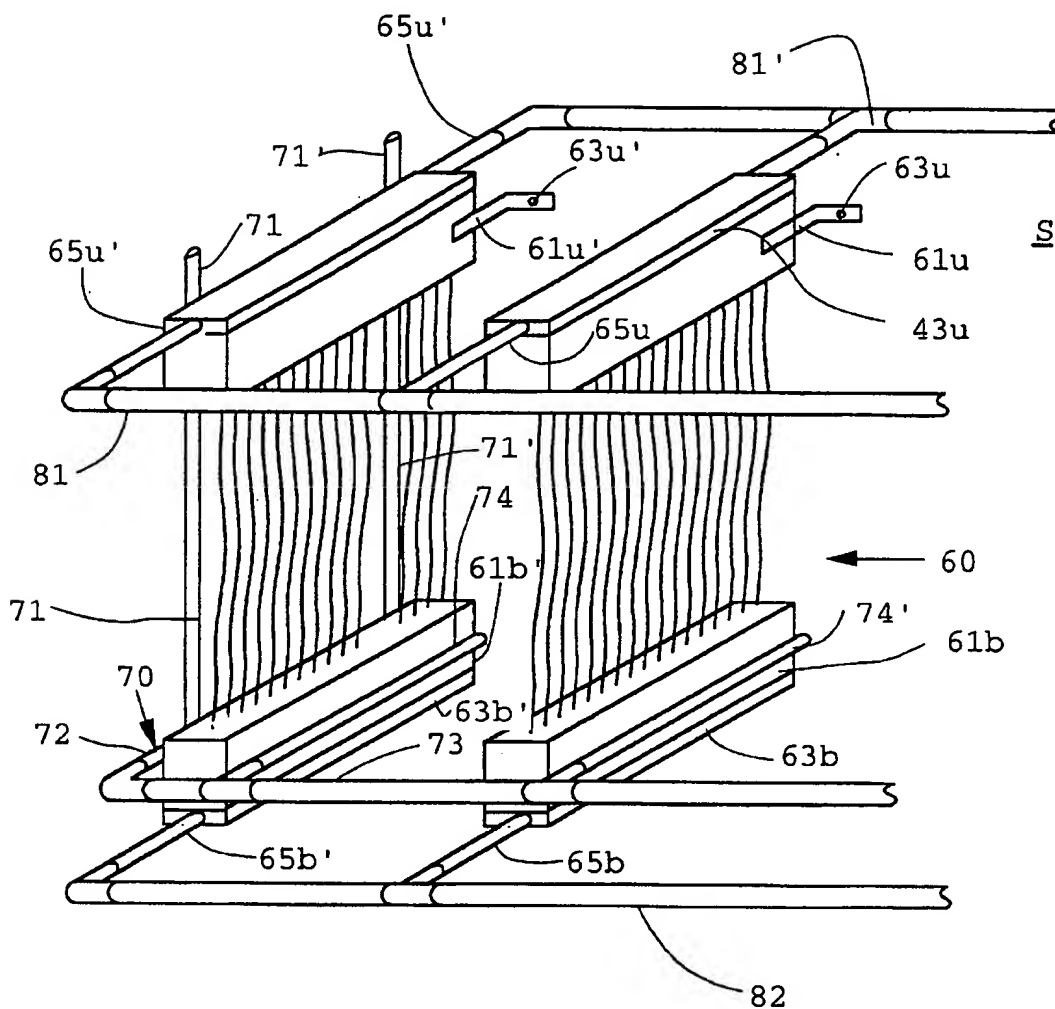


FIG. 11

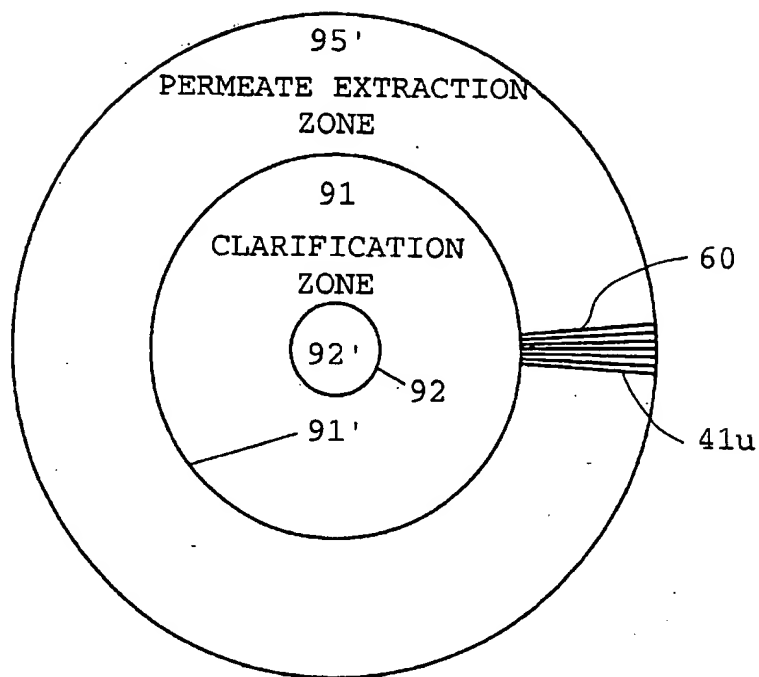
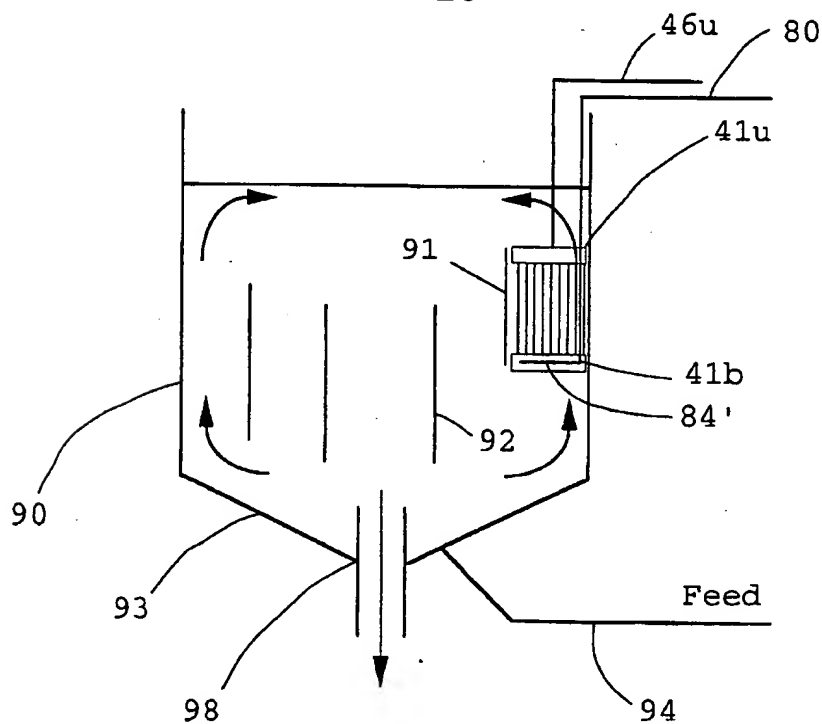


FIG. 13



SLUDGE REMOVAL

FIG. 12

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